**DIMENSIONS AND DATA SHEET**

**METRIC UNITS**

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**TAPER THREADED GRIP–TWIST® – Equipment and Installation**

A Bench Press BP2600 fitted with a two-piece die set and powered by an electrically-driven hydraulic pump is used by the rebar fabricator to efficiently swage Grip–Twist® coupler components. The equipment operator depresses a foot control to actuate the system. As the ram extends and pushes the dies towards each other, the coupler component is forced to deform around the rebar and interlock with the bar profile. When a swaging bite has been completed, a pressure switch automatically stops the process and the operator retracts the ram for the next bite. For ease of use, swaging dies are color coded to indicate the rebar and coupler size. Color codes are shown on Grip–Twist® Dimensions and Data Charts.

**NOTE:** In lieu of shop installation, it may sometimes be appropriate to use BPI-Grip field-swaging equipment such as press models BG1140M or BG750M. Contact BPI for assistance with your specific application.

* **COLOR CODE OF COUPLER MUST MATCH COLOR OF DIE SET**

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**BP2600**

Bench press for swaging all sizes up to Ø 63 mm. Double acting cylinder produces 272 tonnes of force connected to 10 or 15 hp pump for high fabrication shop productivity. Press includes foot control, lifting eyes and leveling feet.

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