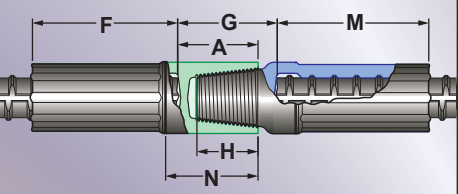


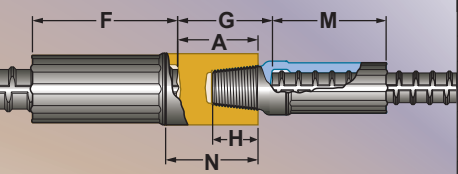
GRIP-TWIST® Mechanical Splices — Dimensions and Data [metric units]

TAPER THREADED GRIP-TWIST



BPI® COUPLER SIZE	FEMALE COUPLER PRODUCT CODE	MALE COUPLER PRODUCT CODE	TAPER GRIP-TWIST COLOR CODE	COUPLER WEIGHT (kg)		DIMENSIONS (mm)					
				FEMALE	MALE	BAR INSERTION after swaging		REBAR GAP G	MALE INSERTION H	END ALLOWANCE A	Non-Swaged LENGTH N
						F	M				
3	TT3F	TT3M	Orange	0.09	0.08	35	35	38	14	25	29
4	TT4F	TT4M	Pink	0.14	0.14	45	45	45	19	30	33
5	TT5F	TT5M	Red	0.24	0.24	57	56	48	23	35	40
6	TT6F	TT6M	Yellow	0.45	0.41	70	67	54	29	40	46
7	TT7F	TT7M	Blue	0.68	0.64	79	78	64	33	48	54
8	TT8F	TT8M	Black	0.95	0.91	91	89	73	38	54	60
9	TT9F	TT9M	Red	1.29	1.29	102	99	83	45	62	70
10	TT10F	TT10M	Yellow	1.84	1.81	114	111	92	51	70	79
11	TT11F	TT11M	Blue	2.22	2.27	124	122	89	54	70	79
12	TT12F	TT12M	Brown	3.06	2.75	126	126	100	56	78	87
13	TT13F	TT13M	Black	3.67	3.56	135	135	105	60	83	92
14	TT14F	TT14M	Pink	4.11	4.13	154	149	111	64	84	98
16	TT16F	TT16M	Gray	6.80	6.67	170	170	136	73	105	121
18	TT18F	TT18M	Red	9.21	9.62	200	194	143	83	110	129

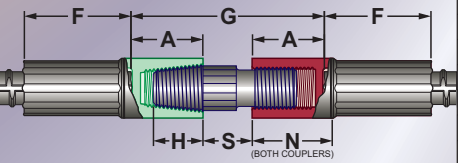
TRANSITION GRIP-TWIST



BPI® COUPLER SIZE	FEMALE TRANSITION PRODUCT CODE	MALE COUPLER PRODUCT CODE	COLOR CODE		COUPLER WEIGHT (kg)		DIMENSIONS (mm)					
			TAPER FEMALE TRANS.	TAPER MALE	FEMALE	MALE	BAR INSERTION after swaging		REBAR GAP G	MALE INSERTION H	END ALLOWANCE A	Non-Swaged LENGTH N
			F	M								
4/3	TT4/3F	TT3M	Pink	Orange	0.16	0.08	45	35	41	14	30	33
5/4	TT5/4F	TT4M	Red	Pink	0.29	0.14	57	45	48	19	35	40
6/4	TT6/4F	TT4M	Yellow	Pink	0.51	0.14	70	45	54	19	40	46
6/5	TT6/5F	TT5M		Red	0.48	0.24		56	54	23		
7/5	TT7/5F	TT5M	Blue	Red	0.75	0.24	79	56	60	23	48	54
7/6	TT7/6F	TT6M		Yellow	0.71	0.41		67	64	29		
8/5	TT8/5F	TT5M	Black	Red	1.14	0.24	91	56	67	23	54	60
8/6	TT8/6F	TT6M		Yellow	1.10	0.41		67	70	29		
8/7	TT8/7F	TT7M	Blue	Blue	1.03	0.64	102	78	73	33	62	70
9/5	TT9/5F	TT5M		Red	1.60	0.24		56	76	23		
9/6	TT9/6F	TT6M	Red	Yellow	1.56	0.41	102	67	76	29	62	70
9/7	TT9/7F	TT7M		Blue	1.49	0.64		78	79	33		
9/8	TT9/8F	TT8M	Yellow	Black	1.41	0.91	114	89	83	38	70	79
10/6	TT10/6F	TT6M		Yellow	2.22	0.41		67	86	29		
10/7	TT10/7F	TT7M	Blue	Blue	2.16	0.64	114	78	86	33	70	79
10/8	TT10/8F	TT8M		Black	2.07	0.91		89	89	38		
10/9	TT10/9F	TT9M	Red	Red	1.95	1.29	124	99	92	45	70	79
11/7	TT11/7F	TT7M		Blue	2.74	0.41		78	86	33		
11/8	TT11/8F	TT8M	Blue	Black	2.65	0.91	108	89	89	38	72	83
11/9	TT11/9F	TT9M		Red	2.53	1.29		99	92	45		
11/10	TT11/10F	TT10M	Pink	Yellow	2.38	1.81	108	111	95	50	70	79
14/7	TT14/7F	TT7M		Blue	3.96	0.41		78	89	33		
14/8	TT14/8F	TT8M	Pink	Black	3.88	0.91	108	89	92	38	72	83
14/9	TT14/9F	TT9M		Red	3.75	1.29		99	92	45		
14/10	TT14/10F	TT10M	Blue	Yellow	3.60	1.81	127	111	95	50	86	102
14/11	TT14/11F	TT11M		Blue	3.43	2.27		125	92	54		
18/9	TT18/9F	TT9M	Red	Red	8.26	1.29	127	99	108	45	86	102
18/10	TT18/10F	TT10M		Yellow	8.12	1.81		111	108	5		
18/11	TT18/11F	TT11M	Pink	Blue	7.94	2.27	149	125	105	54	102	129
18/14	TT18/14F	TT14M		Black	7.44	4.13		149	114	64		

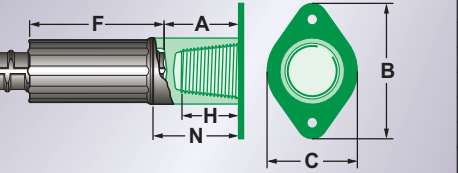
COUPLER SIZE US [metric]	COUPLER OUTSIDE DIAMETER (mm)
#3 [10mm]	19
#4 [12mm]	22
#5 [16mm]	28
#6 [20mm]	35
#7 [22mm]	39
#8 [25mm]	44
#9 [29mm]	48
#10 [32mm]	55
#11 [36mm]	60
#12 [38mm]	68
#13 [40mm]	70
#14 [43mm]	73
#16 [50mm]	86
#18 [57mm]	96

GRIP-TWIST POSITION COUPLER



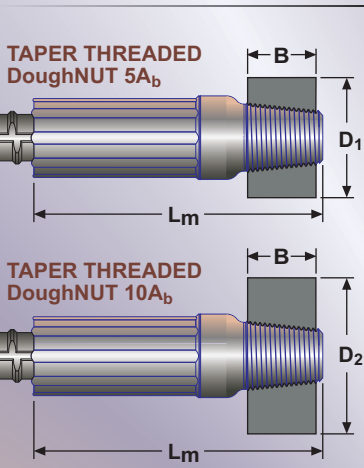
BPI® COUPLER SIZE	FEMALE POSITION PRODUCT CODE	STUD PRODUCT CODE	POSITION TAPER GRIP-TWIST COLOR CODE	COUPLER WEIGHT (kg)		DIMENSIONS (mm)					
				Taper FEMALE	POSITION w/ Stud	BAR INSERTION after swaging F	REBAR GAP G	TAPER MALE INSERTION H	END ALLOWANCE A	Non-Swaged LENGTH N	SPACE after assembly S
				F	M						
5	5PF	TT5RP	Red	0.24	0.41	57	98	24	35	40	29
6	6PF	TT6RP	Yellow	0.45	0.73	70	111	29	40	46	32
7	7PF	TT7RP	Blue	0.68	1.16	79	137	33	48	54	41
8	8PF	TT8RP	Black	0.95	1.56	91	146	38	54	60	38
9	9PF	TT9RP	Red	1.29	2.20	102	165	45	62	70	41
10	10PF	TT10RP	Yellow	1.84	3.15	114	187	51	70	79	48
11	11PF	TT11RP	Blue	2.22	3.99	124	184	54	70	79	45
12	12PF	TT12RP	Brown	3.06	5.01	126	204	56	78	87	48
13	13PF	TT13RP	Black	3.67	5.97	135	217	60	83	92	51
14	14PF	TT14RP	Pink	4.11	6.94	154	222	64	84	98	54
16	16PF	TT16RP	Gray	6.80	11.30	170	264	73	105	121	54
18	18PF	TT18RP	Red	9.21	15.56	200	273	83	110	129	54

GRIP-TWIST FLANGED COUPLER



BPI® COUPLER SIZE	FEMALE FLANGED PRODUCT CODE	TAPER GRIP-TWIST COLOR CODE	FEMALE COUPLER PLUS FLANGE WEIGHT (kg)	DIMENSIONS (mm)					
				BAR INSERTION after swaging F	FLANGE HEIGHT B	FLANGE WIDTH C	MALE INSERTION H	END ALLOWANCE A	Non-Swaged LENGTH N
4	TT4FWFL	Pink	0.15	45	49	35	19	30	33
5	TT5FWFL	Red	0.26	57	60	41	24	35	40
6	TT6FWFL	Yellow	0.48	70	70	48	29	40	46
7	TT7FWFL	Blue	0.71	79	75	52	33	48	54
8	TT8FWFL	Black	0.98	91	83	57	38	54	60
9	TT9FWFL	Red	1.32	102	87	60	45	62	70
10	TT10FWFL	Yellow	1.88	114	97	67	51	70	79
11	TT11FWFL	Blue	2.27	124	95	70	54	70	79

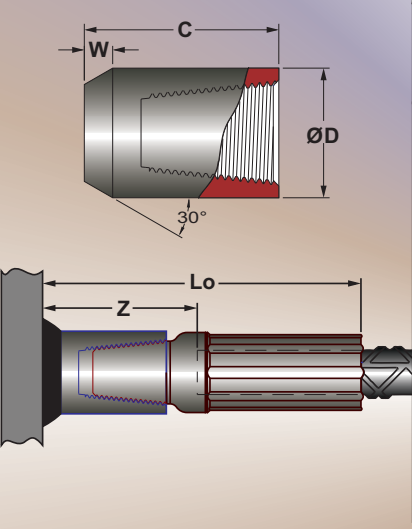
GRIP-TWIST® Mechanical Anchorage — Dimensions and Data [metric units]



Coupler Size US [metric]	Male Coupler Product Code	TDS Head Product Code	TDX Head Product Code	Male Swaged Length Lm (mm)	Thickness B (mm)	Head Diameter and Weight*		Head Diameter and Weight**	
						TDS Series [5A _b]	TDX Series [10A _b]	D1 (mm)	Wt (kg)
#4 [12mm]	TT4M	4TDS	4TDX	75	16	32	0.08	45	0.17
#5 [16mm]	TT5M	5TDS	5TDX	92	19	38	0.13	51	0.26
#6 [20mm]	TT6M	6TDS	6TDX	110	24	45	0.21	64	0.52
#7 [22mm]	TT7M	7TDS	7TDX	127	29	51	0.33	76	0.90
#8 [25mm]	TT8M	8TDS	8TDX	145	32	57	0.47	83	1.16
#9 [29mm]	TT9M	9TDS	9TDX	165	38	70	0.88	95	1.86
#10 [32mm]	TT10M	10TDS	10TDX	184	41	76	1.11	102	2.25
#11 [36mm]	TT11M	11TDS	11TDX	194	45	83	1.37	114	3.08
#12 [38mm]	TT12M	12TDS	12TDX	204	48	86	1.46	121	3.58
#13 [40mm]	TT13M	13TDS	13TDX	218	51	89	1.73	127	4.30
#14 [43mm]	TT14M	14TDS	14TDX	238	54	95	2.14	140	5.62
#16 [50mm]	TT16M	16TDS	16TDX	275	62	114	3.65	159	8.28
#18 [57mm]	TT18M	18TDS	18TDX	310	70	127	4.94	184	12.6

* Head Cross Sectional Area is approximately 5 x Rebar Area ** Head Cross Sectional Area is approximately 10 x Rebar Area

GRIP-TWIST STRUCTURAL CONNECTOR



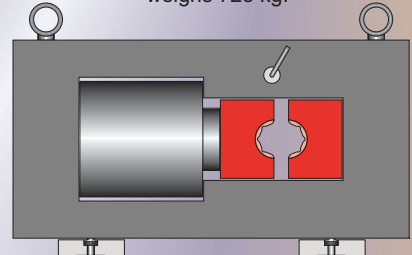
Structural Connector Size US [metric]	Structural Connector Product Code	Taper Grip-Twist Color Code	Structural Connector Weight (kg)	DIMENSIONS (mm)				
				Structural Connector Outside Dia.	Structural Connector Length	Weld Bevel Length	Gap	Overall Length
				D	C	W	Z	Lo
#4 [12mm]	TT4SC	Pink	0.07	22	35	5	44	89
#5 [16mm]	TT5SC	Red	0.14	29	43	6	54	110
#6 [20mm]	TT6SC	Yellow	0.27	35	51	6	64	130
#7 [22mm]	TT7SC	Blue	0.39	40	59	8	75	152
#8 [25mm]	TT8SC	Black	0.52	45	67	10	84	173
#9 [29mm]	TT9SC	Red	0.73	49	76	11	97	197
#10 [32mm]	TT10SC	Yellow	1.00	56	86	13	106	218
#11 [36mm]	TT11SC	Blue	1.25	60	91	14	114	238
#12 [38mm]	TT12SC	Brown	1.30	68	96	15	118	244
#13 [40mm]	TT13SC	Black	1.80	70	104	16	126	261
#14 [43mm]	TT14SC	Pink	2.29	73	111	17	137	286
#16 [50mm]	TT16SC	Gray	3.50	86	131	19	162	332
#18 [57mm]	TT18SC	Red	5.33	97	146	22	179	373

GRIP-TWIST® — Equipment and Installation

A Bench Press BP2600 fitted with a two-piece die set and powered by an electrically-driven hydraulic pump is used by the rebar fabricator to efficiently swage Grip-Twist® coupler components. The equipment operator depresses a foot control to actuate the system. As the ram extends and pushes the dies towards each other, the coupler component is forced to deform around the rebar and interlock with the bar profile. When a swaging bite has been completed, a pressure switch automatically stops the process and the operator retracts to ram for the next bite. For ease of use, swaging dies are color coded and stamped with a serial number that indicates the rebar and coupler size. Color codes are shown on Grip-Twist® Dimensions and Data Charts. *NOTE: In lieu of shop installation, it may sometimes be appropriate to use BPI-Grip field-swaging equipment such as press models BG1140M or BG750M - contact BPI for assistance with your application.*

BP2600

Bench press for swaging all sizes up to Ø 57mm. Double acting cylinder produces 300 tons of force connected to 10 or 15 hp pump for high fabrication shop productivity
 - includes foot control, lifting eyes and leveling feet
 - weighs 725 kg.



BPI® COUPLER SIZES #3 - #18

BPI® Equipment is available for lease or purchase. Equipment must be used in accordance with manuals, lease agreements, manufacturers' directions and all safety instructions.

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BarSplice Products, Inc., 4900 Webster Street, Dayton OH 45414, USA
 ● Tel: (937) 275-8700 ● Fax: (937) 275-9566 ● E-mail: bar@barsplice.com



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